



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D4148-041**  
**Job Sheet 184957**



Part No: D4148-041

Job Qty: 6 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

7274

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off                |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------------------|
|       |                    |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                         |
| 90    | Start up Operation | 6 Ea  | 11/9/18    | 11/9/18  | 0.00      | 0.00    | Start Up Small Fab-3  |           | JAN 02 2019             |
| 100   | Small Fab          | 6 pcs | 11/9/18    | 11/9/18  | 0.00      | 1.80    | Small Fab-6           |           | SmBAS                   |
| 110   | QC                 | 6 pcs | 11/9/18    | 11/9/18  | 0.00      | 0.00    | QC5                   |           | DAS JAN 07 2019         |
| 120   | Packaging          | 6 pcs | 11/9/18    | 11/9/18  | 0.00      | 0.00    | Packaging3-2          | 5-539     | 6 JAN 07 2019 9-89      |
| 130   | QC21-SA            | 6 Ea  | 11/9/18    | 11/9/18  | 0.00      | 0.00    | QC21                  |           | 9-89 DAS 21 JAN 07 2019 |

### Job BOM

| Part / Item   | Component Name           | Quantity     | Operation             | Container             |
|---------------|--------------------------|--------------|-----------------------|-----------------------|
| AN3C12A       | Bolt                     | 12 Ea (2 ea) | 90-Start up Operation | 5109999               |
| AN4C13A       | Bolt                     | 18 Ea (3 ea) | 90-Start up Operation | 5123692               |
| D2690-6       | Lanyard                  | 6 Ea (1 ea)  | 90-Start up Operation | 5134239               |
| D3910-1       | Crosstube Lug            | 6 pcs (1 ea) | 90-Start up Operation | 5128531x4 5129820     |
| D4091-1       | Mounting Lug             | 6 pcs (1 ea) | 90-Start up Operation | 5129805               |
| D4148-1       | Crosstube Lug Plate, Fwd | 12 Ea (2 ea) | 90-Start up Operation | 5125267               |
| D4148-3       | Stud Receiver, Lower     | 6 Ea (1 ea)  | 90-Start up Operation | 5140477x1 5141253x5   |
| D4148-5       | Eyebolt Stud             | 6 Ea (1 ea)  | 90-Start up Operation | 5130312               |
| MS17984-C413  | Quick Release Pin        | 6 pcs (1 ea) | 90-Start up Operation | 5129954x1 5133191x5   |
| MS20615-4M18  | Rivet                    | 48 Ea (8 ea) | 90-Start up Operation | 5123477x32 5109967x16 |
| MS21043-3     | Nut                      | 12 Ea (2 ea) | 90-Start up Operation | 5109966               |
| MS21043-4     | Nut                      | 18 Ea (3 ea) | 90-Start up Operation | 5119223               |
| NAS1149C0332R | Washer                   | 24 Ea (4 ea) | 90-Start up Operation | 5104354               |
| NAS1149C0432R | Washer                   | 36 Ea (6 ea) | 90-Start up Operation | 5103990               |



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CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S142060



Part: D4148-041

Job No: 184957

Serial No/Batch: S142060

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/04/19

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### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3C12A        | 12       | 157       | 0         |
|                       | AN4C13A        | 18       | 162       | 0         |
|                       | D2690-6        | 6        | 57        | 0         |
|                       | D3910-1        | 6        | 40        | 0         |
|                       | D4091-1        | 6        | 47        | 0         |
|                       | D4148-1        | 12       | 61        | 0         |
|                       | D4148-3        | 6        | 1         | 0         |
|                       | D4148-5        | 6        | 24        | 0         |
|                       | MS17984-C413   | 6        | 28        | 0         |
|                       | MS20615-4M18   | 48       | 313       | 0         |
|                       | MS21043-3      | 12       | 720       | 0         |
|                       | MS21043-4      | 18       | 793       | 0         |
|                       | NAS1149C0332R  | 24       | 3,082     | 0         |
|                       | NAS1149C0432R  | 36       | 1,941     | 0         |

### Part Specifications

Specifications could not be found.